

# MBM

PRECISELY REPRODUCIBLE PROFILE QUALITY. WITH THE MBM.



Where manual swivel bending machines reach their limits, the MBM brings you a huge increase in functionality and efficiency. The MBM is ideal for thin-sheet processing of up to 1.00 mm sheet steel, for recurring single-piece production and small batch production. Even complex profiles are easily reproducible with the ECT control, which is installed as standard.

## BENEFITS

- ✓ Lightweight **all-rounder** for thin-sheet processing
- ✓ **Sturdy construction** with optimally dimensioned beam elements
- ✓ **ECT control** for precisely reproducible profile quality
- ✓ **Time-saving** 1-man operation
- ✓ **High working convenience** – back-friendly working height

## TECHNICAL DATA

Subject to change

MODEL	MBM		250	310
<b>WORKING LENGTH</b>		mm	2500	3100
<b>OUTPUT</b>	Steel (400N/mm <sup>2</sup> )	mm	1,00	1,00
	Stainless steel (600N/mm <sup>2</sup> )	mm	0,60	0,60
	Cooper (300N/mm <sup>2</sup> )	mm	1,00	1,00
	Aluminium (250N/mm <sup>2</sup> )	mm	1,50	1,50
	Zinc (150N/mm <sup>2</sup> )	mm	2,00	2,00
<b>DIMENSIONS</b>	Length	mm	3325	3825
	Depth	mm	1690	1690
	Overall height	mm	1645	1645
<b>WEIGHT</b>		kg	1700	1860
<b>CLAMPING BEAMS</b>	Opening height	mm	130	130

# CONTROLS

The MBM is available with the following controls.

- ✓ ECT
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# SERIES EQUIPMENT

The following series equipment is possible depending on the version (working length/control):

- ✓ Sharp rail 20° R 1 mm offset
  - ✓ Insert rail 10 mm
  - ✓ Insert rail 24 mm
  - ✓ Motorized backgauge 6-750 mm
  - ✓ Foot switch
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# ADD-ONS - OPTIMISE YOUR MBM

The following add-ons are possible depending on the version (working length/control):

- ✓ Roller shear RSL
  - ✓ Conical backgauge fingers
  - ✓ Advice on rails
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All details on MBM