MBM

PRECISELY REPRODUCIBLE PROFILE QUALITY. WITH THE MBM.

Where manual swivel bending machines reach their limits, the MBM brings you a huge increase in functionality and efficiency. The MBM is ideal for thin-sheet processing of up to 1.00 mm sheet steel, for recurring single-piece production and small batch production Even complex profiles are easily reproducible with the ECT control, which is installed as standard.

BENEFITS

- ✓ Lightweight **all-rounder** for thin-sheet processing
- ✓ **Sturdy construction** with optimally dimensioned beam elements
- ✓ **ECT control** for precisely reproducible profile quality
- ✓ **Time-saving** 1-man operation
- ✓ **High working convenience** – back-friendly working height

TECHNICAL DATA

Subject to change

MODEL	MBM		250	310
WORKING LENGTH		mm	2500	3100
OUTPUT	Steel (400N/mm²)	mm	1,00	1,00
	Stainless steel (600N/mr	mm	0,60	0,60
	Cooper (300N/mm²)	mm	1,00	1,00
	Aluminium (250N/mm²)	mm	1,50	1,50
	Zinc (150N/mm²)	mm	2,00	2,00
DIMENSIONS	Length	mm	3325	3825
	Depth	mm	1690	1690
	Overall height	mm	1645	1645
WEIGHT		kg	1700	1860
CLAMPING BEAMS	Opening height	mm	130	130

CONTROLS

TheMBMis available with the following controls.

- ✓ ECT

SERIES EQUIPMENT

The following series equipment is possible depending on the version (working length/control):

- ✓ Sharp rail 20° R 1 mm offset
- ✓ Insert rail 10 mm
- ✓ Insert rail 24 mm
- ✓ Motorized backgauge 6-750 mm
- ✓ Foot switch

ADD-ONS - OPTIMISE YOUR MBM

The following add-ons are possible depending on the version (working length/control):

- ✓ Roller shear RSL
- ✓ Conical backgauge fingers
- ✓ Advice on rails

All details onMBM