

HBM

THE STURDY POWERHOUSE. THE HBM.



You need a manual sheet metal bender that bends 3-metre sheets? Then the Schechtl HBM is just the right machine for you! The HBM has a bending capacity of 1.00 mm steel, and its design is so robust that it is virtually indestructible. The combination of precision, strength and a wide range of accessories makes the HBM a powerful tool for your workshop.

BENEFITS

- ✓ **Great flexibility** with a working length of 3 m
- ✓ Realises **unusual profiles**
- ✓ **Solid** construction – practically indestructible
- ✓ **1-man operation** with minimum effort
- ✓ **High working convenience** – back-friendly working height

TECHNICAL DATA

Subject to change

MODEL	HBM		250	310
WORKING LENGTH		mm	2540	3100
OUTPUT	Steel (400N/mm ²)	mm	1,00	1,00
	Stainless steel (600N/mm ²)	mm	0,80	0,80
	Cooper (300N/mm ²)	mm	1,25	1,25
	Aluminium (250N/mm ²)	mm	1,50	1,50
	Zinc (150N/mm ²)	mm	2,50	2,50
DIMENSIONS	Length	mm	3569	3998
	Depth	mm	750	750
	Overall height	mm	1300	1300
WEIGHT		kg	1290	1480
CLAMPING BEAMS	Opening height	mm	130	130

SERIES EQUIPMENT

The following series equipment is possible depending on the version (working length/control):

- ✓ Sharp rail 20° R 1 mm offset
 - ✓ Insert rail 10 mm
 - ✓ Insert rail 24 mm
 - ✓ Support grid
 - ✓ Foot pedal
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ADD-ONS - OPTIMISE YOUR HBM

The following add-ons are possible depending on the version (working length/control):

- ✓ Roller shear RSL
 - ✓ Manual back gauge 750 mm
 - ✓ Beading apparatus
 - ✓ Advice on rails
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All details onHBM